

Avonite Surfaces has created One Stop Shopping convenience by making available all of the necessary fabrication products through your local distributor. If items listed below are not available from your distributor, please notify Technical Services, 1-800-866-TECH.

### Avonite Surfaces Ultra Bond G Cartridge

SM4164-\*\*

Dispensing Gun

SM4160-00 MANUAL

### Spare Mixing Tubes

SM4162-01



### Inlay Filler—Quart

SM4131

A quart sized blend of particulate in any Avonite Surfaces Studio Collection color. Mix with Avonite Surfaces' Inlay Resin to create beautiful inlay designs.



### Patch Kits

SM4021-\*\*

Color coordinated Patch Kits each include (1) 4 oz. (113.4gm) can of filler, toners, and (1) 4 oz. (113.4gm) can of patching resin. Patch Kits are available in all current Avonite Surfaces Studio Collection colors. The catalyst hardener must be ordered separately(SM4001-10).



### Inlay/ Patching Resin

SM4021 -PR

4 oz. (113.4gm) cans of un-tinted Patching Resin sold separately. Also used for small inlays.



\*\* Refers to 2 digit color code.

## Inlay Resin—Quart

SM4130-00

Specially formulated inlay resin for creating custom detail designs in Avonite Surfaces material. Can be used with Avonite Surfaces Inlay Filler for an “intarsia” look.



## Catalyst Hardener

SM4001-10

The additive which causes inlay and patching resins to harden. Available in 1 oz. (28.3gm) bottles only.

This is MEKP-9 catalyst and is usually available locally.

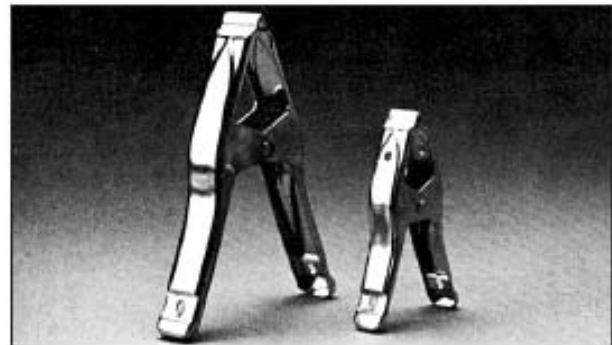


## Spring Clamps—2" or 3" (50.8 - 76.2mm)

SM4063-00

SM4063-01

Needed for equal and consistent pressure to avoid open joints. Standard equipment for every fabricator.



## Avonite Surfaces Thermo-Flow Tape

SM4065-00

Insulates from excessive heat in cook top cut outs. One roll of tape contains 18 yards (16.45m).



## Marine Paste Compound (white)

SM4059-00

First step in polishing system.



## Finesse-It Finishing Material

SM4058-00

Second step in polishing system.(1 liter)



## Superbuff Adapter

SM4044-00

Buffing pad adapter for grinder/polisher.



## Avonite Surfaces Dry-Cut Finishing System

SM4036-A Brown bar

SM4036-B Purple stick

Polishing system.

Step 1: Brown bar. SM4036-A

Step 2: Purple stick. SM4036-B



## Superbuff 2 + 2 Pad (White)

SM4045-00

Polishing Pad used with Marine Paste compound and Avonite Surfaces Dry-Cut Finishing System Compound.



## Superbuff Polishing Pad (Yellow)

SM4046-00

Polishing Pad used with Finishing Material.



## 6" (15.24cm) Imperial Micro Finishing Film\*

Hookit backing PSA backing

30 micron	SM4053-02	SM4053-01
60 micron	SM4054-02	SM4054-01
80 micron	SM4055-02	SM4055-00
100 micron	SM4056-02	SM4056-00

3M uniform grit sanding material.



## Disc Pad—6" (15.24cm)\*

SM4047-02

SM4048-00

Cushion pad for micro finishing film. Specify Hook-It or Silver Face Stik-It.

# Care & Maintenance

The final finish of Avonite Surfaces material should be specified in one of the following finishes: Matte, Satin or High Gloss. Each customer must receive Avonite Surfaces Care & Maintenance information to ensure they understand the proper care and maintenance for the Avonite Surfaces installation and to register for the ten Year Limited Warranty, or the new Installed Warranty as appropriate. The Avonite Surfaces Care & Maintenance information, as well as all warranty information is available online at [www.avonitesurfaces.com](http://www.avonitesurfaces.com)

## CARE AND MAINTENANCE GUIDELINES

### MATTE FINISH

Cleaning:

Soap and water will clean most stains. For more stubborn stains use a green Scotch-Brite® pad and an abrasive cleanser.

### SATIN FINISH

Cleaning:

Soap and water will clean most stains. For stubborn stains use a white Scotch-Brite® pad and a non-abrasive cleanser, such as Soft Scrub™.

### HIGH GLOSS

Cleaning:

Soap and water will remove most stains. Use a polishing compound like 3M Perfect-It and a soft cloth to remove more stubborn stains.

## Avonite Surfaces Sink Care

Use the Matte Finish cleaning and scratch removal procedures above. To keep sink color bright, clean occasionally with liquid bleach and water. Fill the sink 1/4 full with water, add 1 to 2 cups of bleach, wipe the sides of the sink and let stand for 15 minutes. Then drain the sink and rinse.

## Do's and Don'ts Quick Reference

..# Always use a hot pad or trivet under hot pots or heat producing appliances.

..# Always use a cutting board.

..# Never stand on your counters.

..# Avoid harsh chemicals such as drain cleaners and paint removers.

..#

..# For high gloss counters, place felt protectors on the bottom of pottery or other hard objects. Avoid sliding hard objects across these glossy surfaces.

..# Always run cold water when pouring boiling water into Avonite Surfaces' sinks.

# Care & Maintenance (Español)

## MATE

### Del Final:

El jabón y el agua limpiarán lamayoría de las manchas. Para manchas más obstinadas utilice unapista escocesa verde del Brite y unadespedregadora abrasiva.

### Rasguños:

Para quitar rasguños, comience aenarenar con el papel de 240 arenasy después limpie con unadespedregadora abrasiva y una pistaescocesa verde del Brite.

Recuerde pasar periódicamente sobre la superficie mate entera con una pista escocesa verde seca del Brite volver el final original.

## LIMPIEZA DEL FINAL DEL SATÉN

El jabón y el agua limpiarán lamayoría de las manchas. Para las manchas obstinadas utilice una pistaescocesa blanca del Brite y unadespedregadora que no senabrasiva, tal como suavidad friega.

### Rasguños:

A quitar rasguños, comienceenarenando con 400 de papel de laarena seguida por el papel de 600arenas. Entonces limpie el área consuavidad friegan y una pistaescocesa blanca del Brite. Usted puede elegir rociar una capaligera del proteje todos para realzarel lustre.

## ALTA LIMPIEZA DEL LUSTRE

El jabón y el agua quitarán lamayoría de las manchas. Utilice un compuesto que pule como los 3m Perfect-It y un paño suave para quitar manchas más obstinadas.

### Rasguños:

Para quitar rasguños de acabe delustre alto, comience el enarenar con el papel de 400 arenas. Entonces lasuperficie debe entonces ser máquina pulida de nuevo a su final original. Aconseje al cliente que contacte al fabricante de Avonite Surfaces si no poseen ni tienen acceso a este equipo.

## FREGADERO DE AVONITE SURFACES:

Utilice la limpieza mate del final y rasguñe los procedimientos de retiro arriba. Para mantener color del fregadero brillante, limpie de vez en cuando con el blanqueo líquido y riegue. Llene el fregadero 1/4 por completo de agua, agregue 1 a 2 tazas de blanqueo, limpie las caras del fregadero y deje el soporte por 15 minutos. Después drene el fregadero y aclárelo.

## LAS QUIAS DE CONSULTA DE QUE HACER Y NO HACER

- ..# Utilice una pista o un trivet caliente bajo los crisoles calientes o caliente siempre producir aplicaciones.
- ..# Siempre utilice una tabla.
- ..# Nunca se pare sobre en sus contadores.
- ..# Evite los productos químicos ásperos tales como productos de limpieza de discos de dren y removedores de pintura.

# 10 Year Limited Warranty

Aristech Acrylics LLC (the "Company") warrants to the original purchaser of any of the Company's Avonite Surfaces solid surface products that the Company will at its option repair or replace, without charge, such product if it fails due to a Company manufacturing defect during the first ten years after initial installation. This includes reasonable labor charges needed to repair or replace the product covered hereunder.

This warranty applies to any Avonite Surfaces solid surface product purchased after August 22, 2005 that is put into residential or commercial use and maintained in the manner recommended by the Company in its publications relating to care for a permanent installation. A copy may be obtained, free of charge, from your dealer or by writing directly to the Company.

This warranty does not apply to the Company's Acrystone® solid surface 1/8" product, which is covered by a separate 1 year limited warranty.

This warranty does not cover damage caused by:

1. Failure to follow Company recommended procedures for fabrication and installation.
2. Physical abuse, structural movement, damage from excessive heat, or breakage not due to a Company defect in the manufacture of the material.
3. Failure of any adhesive, caulk, or other finishing or maintenance accessory, or failure of any caulked or filled joint or seam.

This warranty applies only to Avonite Surfaces products:

1. Purchased for use in the United States and all other countries where Avonite Surfaces is distributed, fabricated and installed by an Avonite Surfaces authorized fabricator/installer.
2. Which fail due to a manufacturing defect; and
3. Which have not been moved from their original place of installation.

This warranty is for applications such as countertops, vanities and vertical applications and does not apply to installations in mobile environments such as recreational vehicles, marine crafts and airplanes. This warranty does not cover material exposed to weather conditions or exterior applications such as grill tops & exterior counters. This warranty does not cover color. If during or after installation you decide that you do not like the color selected due to sample chip variance, website or printed literature representation or other reason replacement is not covered by this warranty.

For coverage under this warranty, request a registration card from your dealer or contractor and mail the card to the company. The Company will assign a warranty registration number. To obtain service under this warranty, write to the dealer/contractor from whom you purchased the product or alternatively write to Aristech Acrylics LLC at the address given below.

Include the phrase "Avonite Surfaces Products, 10-Year Limited Material Warranty", your name, address, a description of the problem and your warranty registration number. A response will be sent within 60 days.

The Company's obligation hereunder is limited solely to the repair or replacement, including necessary labor charges, of the Avonite Surfaces product purchased hereunder. The Company's obligation to repair or replace shall further be limited to repair or replacement with colors and styles of product that are available at the time of repair or replacement. **No implied or express warranty of merchantability or fitness for a particular purpose is granted by this warranty.** Except as provided herein, the Company shall not be liable in either tort or contract for any loss or direct, consequential or incidental damage arising out of the use or inability to use Avonite Surfaces residential or commercial products hereunder. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives the purchaser specific legal rights; other rights may also be available which may vary from state to state or in Canada from province to province.

This warranty is not transferable or assignable.

Any questions under this warranty should be addressed to the local Avonite Surfaces distributor or Aristech Acrylics LLC.



Aristech Acrylics LLC  
1945 Highway 304  
Belen, NM 87002  
1.800.428.6648  
www.avonitesurfaces.com  
Effective as of 8/22/05

# Warranty Claims Processing

## FILING CLAIMS

To resolve warranty claims, we ask that our Distributor Representatives prepare a Warranty Claim Report. You can help us expedite the processing of warranty claims and achieve improved customer satisfaction by assisting in the following areas:

- 1. Warranty Claim Report Form** - Please fill form out completely so that the information needed to make decisions is readily available for us. This information helps us tremendously in the processing of the claim.
- 2. Quality Inspection Checklist** -We ask your assistance in completing this form in detail, as this helps us to identify how the defect occurred. Your help in this area in the past has led to the advanced fabrication procedures that now exist in the solid surface industry, further improving our industry's reputation.
- 3. Job Layout** -Include a detailed diagram of the job, complete with all measurements, including distances to seams and seam locations. This helps us to accurately estimate the cost of fabrication and material, thereby reducing errors and allowing us to validate a repair/replacement quote.
- 4. Photos** -Take three to four photographs (Polaroids are fine) of the defective area and a photograph of the overall kitchen.
- 5. Quotation** -Submit a written quotation on the repair or replacement of the job. Repair is encouraged over replacement. However, if repair is not possible, a quote of the job replacement is needed.

Warranty claims that are submitted with complete information will be resolved within two weeks of receipt of the claim. Without this information, the processing of a claim will be delayed. We ask for your continued cooperation and thank you for your assistance.

**AVONITE SURFACES  
TECHNICAL SERVICE DEPARTMENT  
1-800-428-6648**

### IMPORTANT NOTICE

The information and statements herein are believed to be reliable but are not to be construed as a warranty or representation for which we assume legal responsibility. User should undertake sufficient verification and testing to determine the suitability for their own particular purpose of any information or products referred to herein. NO WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE IS MADE. Nothing herein is to be taken as permission, inducement or recommendation to practice any patented invention without a license. Any information or suggestion concerning applications, specifications or compliance with codes and standards is provided solely for your convenient reference and without any representation as to accuracy or suitability. Aristech Acrylics LLC disclaims any responsibility. The user must verify and test the suitability of any information or products for his specific application.



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Item # SL4009-07. Printed in U.S.A. 07/09  
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